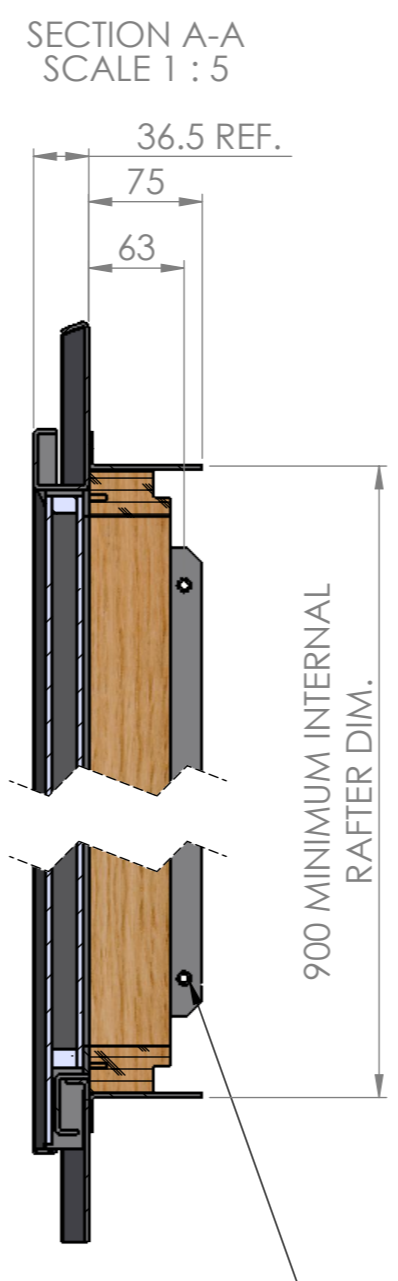
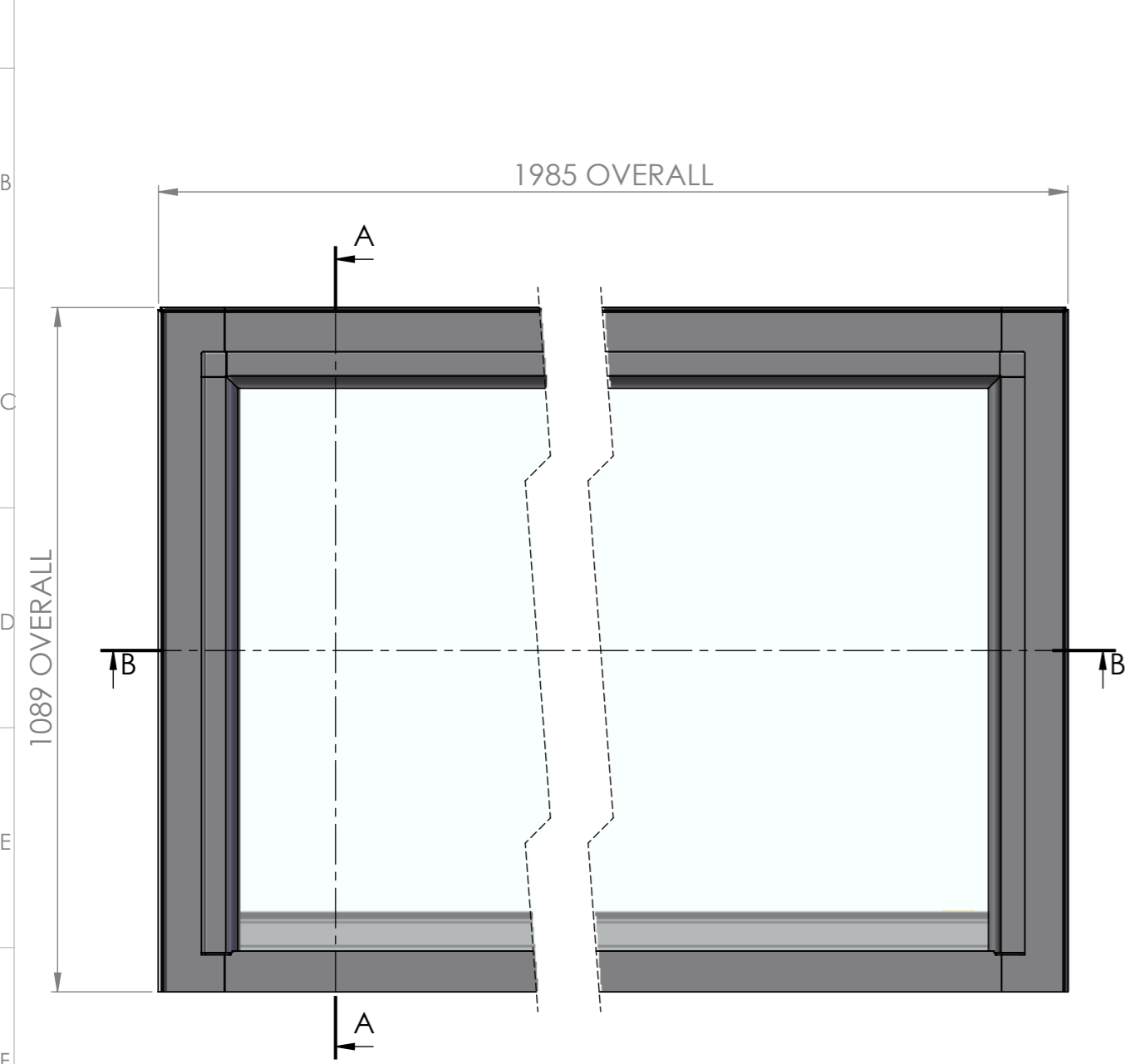


GENERAL INFORMATION
 3RD ANGLE PROJECTION
 DO NOT SCALE - IF IN DOUBT, ASK
 REMOVE ALL SHARP EDGES AND BURRS

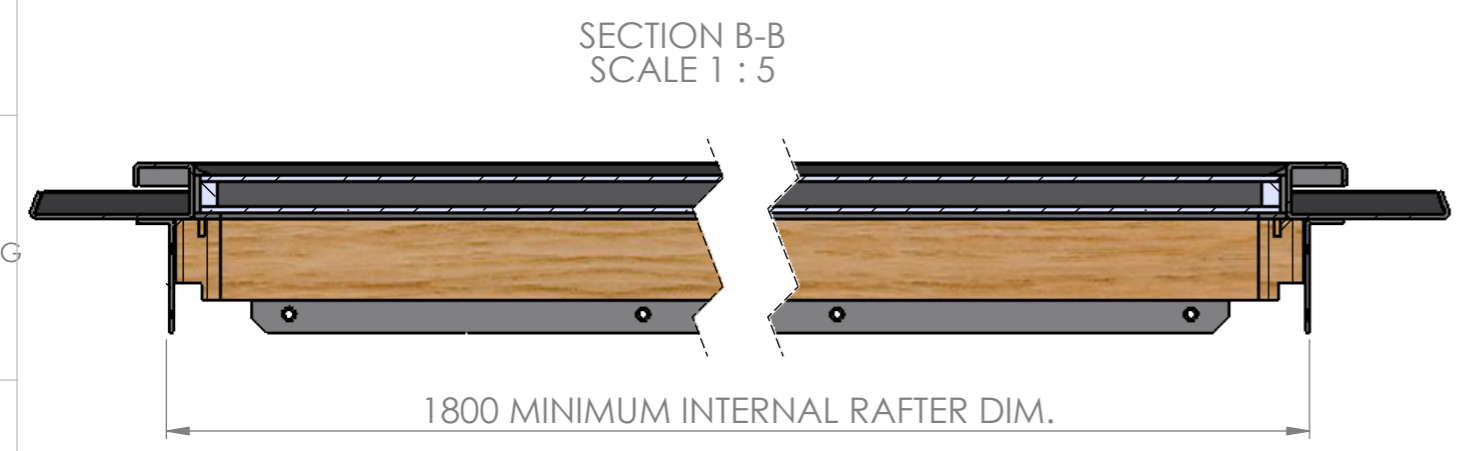
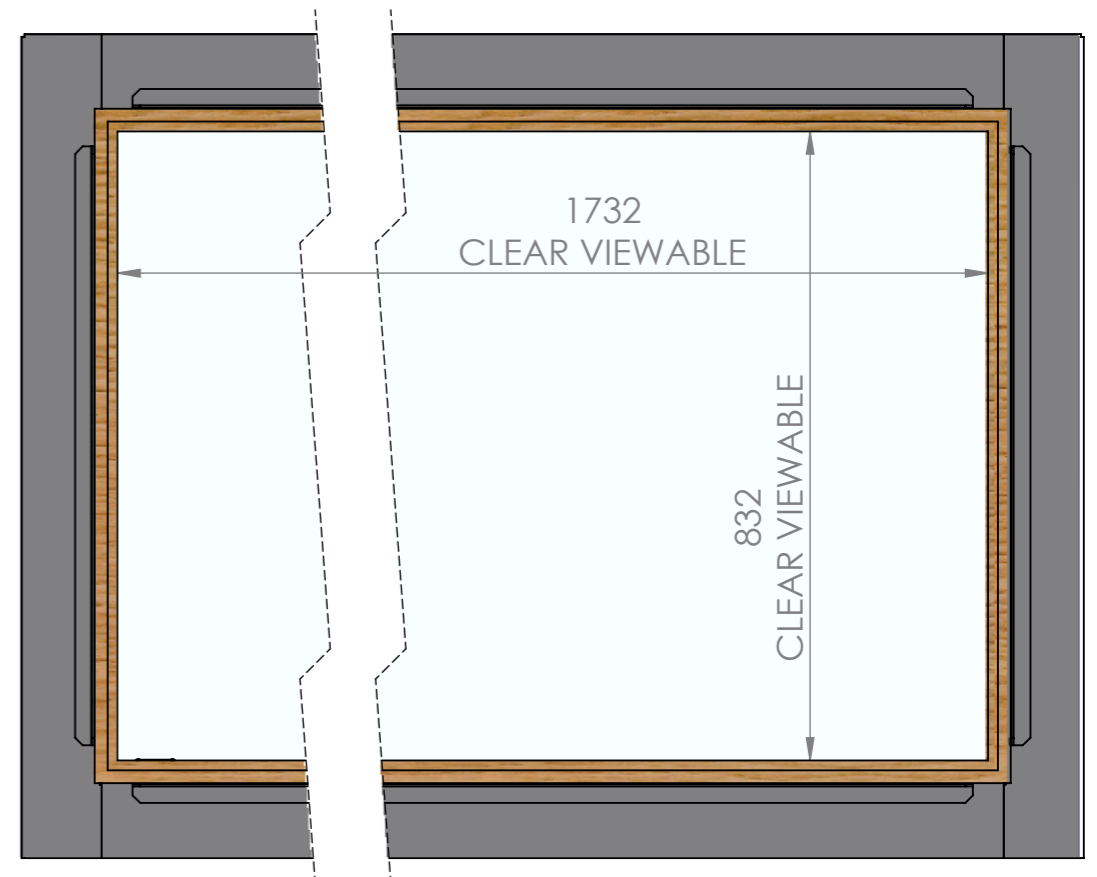
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MGL0094A	OUTER FRAME GA	1
2	MGL0095P	DOUBLE GLAZED UNIT	1

TOLERANCES UNLESS OTHERWISE SPECIFIED

LINEAR - 0 DECIMAL PLACES	±1.0mm
LINEAR - 1 DECIMAL PLACES	±0.50mm
LINEAR - 2 DECIMAL PLACES	±0.15mm
ANGULAR	±1.0°
SURFACE FINISH - GENERAL	3.2 µm
SURFACE FINISH - MACHINED	1.6 µm
SURFACE FINISH - GROUND	0.4 µm
SURFACE FINISH - POLISHED	0.2 µm
SCREW THREAD - INTERNAL	6H
SCREW THREAD - EXTERNAL	6g



ENVIRONMENT CATEGORY - C5



Ø5mm CSK. FRAME FIXING HOLES TO ALL SIDES OF ROOFLIGHT

NOTE:
 INSTALLER TO PROVIDE ADEQUATE FITTING ALLOWANCE TO ALL SIDES OF ROOF OPENING TO ENSURE EASE OF INSTALLATION

	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF METAL & GLASS LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION IS STRICTLY PROHIBITED.	DRAWN: S.C SCALE: 1:10 WEIGHT: 75	TITLE: BESPOKE FIXED SHUT ROOF LIGHT GA REF: 424	MATERIAL: 316 ST STEEL SEALS/SEALANT COLOUR: BLACK/BLACK FINISH: SWEEP BLAST & POWDER COAT MNA05F BLACK	PART TYPE: MANUFACTURED PART REF: MGL0093A
	SHEET: 1 OF 1 - A3 DATE: 20/08/19 UNITS: mm; kg				DRG. No. MGL0093A ISSUE: 1